

CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

TÜVNORD/15085/CL1/416/20/0A1

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

Industrial Production Company LLC
st. Vokzalnaya, 80A
606108 Pavlovo
Russian Federation

meets the requirements of the TNS-EN15085 certification scheme for the scope specified.
The scope of application can be found on the following page.

EN 15085-2 classification level CL1
in the type of activity D, P

validity: 29.09.2021 until 17.11.2023

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File number: 8119414606
Customer number: TN4976

Lead auditor: Dipl.-Ing. AKIMKIN

ECWRV

signed on original

Dipl.-Ing. (FH) ROHARDT
certification body

Scope of the certificate

TÜVNORD/15085/CL1/416/20/0A1

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2 1.2 2.2 2.2/8.1 8.1 8.1	t = 1.5 - 3.9 mm t = 2.1 - 6 mm t = 3 - 20 mm t = 3 - 20 mm t = 1 - 8 mm t = 1.4 - 8 mm	BW FW BW/FW FW BW FW
141	1.2 8.1/2.2	t = 1.5 - 3.9 mm t = 3 - 20 mm	BW FW
212	8.1	-	2mm + 2mm

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Sergey Martemyanov, Level A (IWE)

born: 1981

1st deputy(ies) of the responsible welding coordinator(s):

Andrej Shaiderov, Level C

born: 1973

Others deputies:

Vasillii Mednikov, Level C

born: 1979

Andrej Vershinin, Level C

born: 1974

Remarks:

none

ECWRV

General provisions:

The General Terms and Conditions of the TÜV NORD Systems GmbH & Co. KG apply in the currently valid version. To verify the validity of the digital signature of the TÜV NORD Systems employee, the installation of the TÜV NORD Group master certificate is necessary: <https://www.tuev-nord.de/en/customer-login/digital-signature/>